



SELECTION & SPECIFICATION DATA

Type	Cold Adhesive
Description	Blackhawk 5330 Roofing Adhesive is a single-component, asbestos-free, asphaltic commercial roofing adhesive designed to adhere modified bituminous membranes. It can be sprayed or applied using a squeegee. Blackhawk 5330 Roofing Adhesive is comprised of a special, low-odor formula that leads the bituminous roofing industry in adhesion.
Features	<ul style="list-style-type: none"> • Single-component • Low odor • Cold-applied • Elastomeric
Uses	Adhesive for single- and multi-ply SBS and select APP roofing membranes.
Color	Black
Primer	Self-priming
Solids Content	86% by weight
VOC Value(s)	<250 g/L (2.09 lbs/gal)
Limitations	Not all APP membranes are alike, and adhesion to these modified membranes should be tested. Do not use with membranes containing a burn-off film.

SUBSTRATES & SURFACE PREPARATION

All	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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SAFETY

Safety	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
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Ventilation	Use in well ventilated areas
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MIXING & THINNING

Mixing	No mixing necessary
Thinning	Do not thin
Cleanup	Mineral spirits or similar solvent

APPLICATION GUIDANCE

Airless Spray	Pump size: 45:1 or greater Spray hose: 200 ft x 3/4-inch ID Whip length: 15 ft x 1/2-inch ID
Squeegee	1/4-inch serrated squeegee

PACKAGING, ESTIMATING & HANDLING

ITEM #	PACKAGING
K-5330-000-001	Bulk - Gallon
K-5330-005-001	Pail - 4.7 gallons
K-5330-053-001-UL	Drum - 53 gallons
Theoretical Coverage Rate	1.5 – 2 gallons per square, depending on substrate
Storage & Shelf Life	Estimated shelf life is 12 months when stored in a dry area at 75°F (24°C). When kept at recommended storage conditions and in original unopened containers. Actual shelf life may vary with storage conditions. Do not store below 40°F (4°C) or above 110°F (43°C). Store indoors. Always inspect the product prior to use.

TYPICAL PHYSICAL PROPERTIES

Lap shear testing after 24 hours has shown that Blackhawk 5330 Roofing Adhesive meets or exceeds the performance attributes of ASTM D3019.

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TERMS AND CONDITIONS OF SALE

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